



Nordisk Microfiber

Life Cycle Assessment Cradle to Gate

ECO-TEX SOFT, 40x40 cm blå

2025-12-19

Summary



01 | Methodology



02 | Results

01

Methodology

Environmental Impact Assessment

Functional unit

The functional unit of this analysis is "Product 'ECO-TEX SOFT, 40x40 cm blå' (product code: 5040-B) is made of 80% polyester + 20 % polyamide, weighs 0.052 kgs, and is certified under Oeko-tex"

Impact Indicator

The impact is measured through the "EF v3.1 method" method

Hypothesis

The data source for the emission factors is EcolInvent 3.12. The System Model used is allocation, cut-off by classification.

Where data was not available from NMF, conservative estimates have been applied.

Assumptions include; origin of raw materials (GLO, IN averages) and manufacturing processes (GLO averages).

Environmental Impact Assessment

System Boundaries

The scope of this study is Cradle-to-Gate and assesses according to EF v3.1 as LCIA (Life Cycle Impact Assessment) method is developed by the European Commission.

This method is compatible with ISO 14040/44 and PEF. This LCA has not been independently reviewed.

Exclusions

The following stages have been excluded: Downstream Transportation, Use and End-of-Life.

Emission Factor Inventory

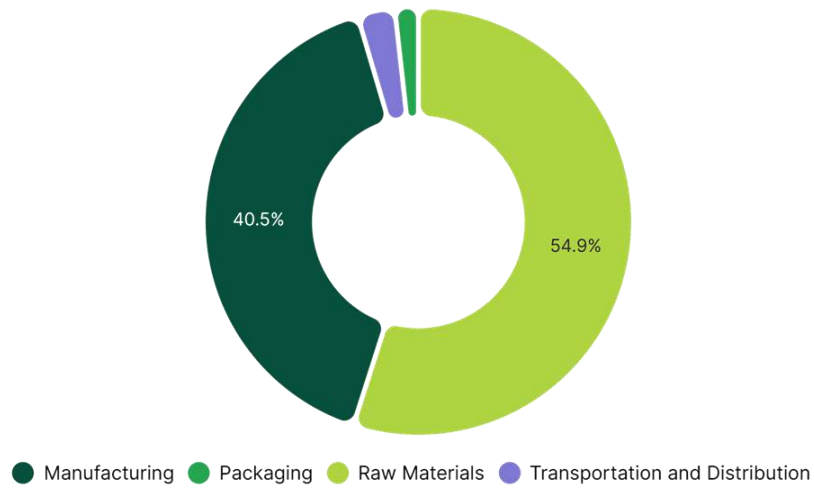
Nu m	Emission Factor	Source	Value	Unit
1	Nylon 6-6 Market for nylon 6-6 Market activity	ECOINVENT 3.12	8.32	kg
2	Polyethylene terephthalate, granulate, amorphous Market for polyethylene terephthalate, granulate, amorphous Market activity	ECOINVENT 3.12	3.70	kg
3	Fibre, polyester Polyester fibre production, finished Ordinary transforming activity	ECOINVENT 3.12	4.78	kg
4	Weaving, synthetic fibre Market for weaving, synthetic fibre Market activity	ECOINVENT 3.12	0.56	kg
5	Corrugated board box Market for corrugated board box Market activity	ECOINVENT 3.12	1.27	kg
6	Printed paper Market for printed paper Market activity	ECOINVENT 3.12	2.54	kg
7	Packaging film, low density polyethylene Market for packaging film, low density polyethylene Market activity	ECOINVENT 3.12	3.37	kg
8	Transport, freight, lorry, diesel, unspecified Market for transport, freight, lorry, unspecified Market activity	ECOINVENT 3.12	0.16	metric_t_km
9	Transport, freight, sea, container ship, heavy fuel oil Market for transport, freight, sea, container ship, heavy fuel oil Market activity	ECOINVENT 3.12	0.01	metric_t_km

02

Results

ECO-TEX SOFT, 40x40 cm blå

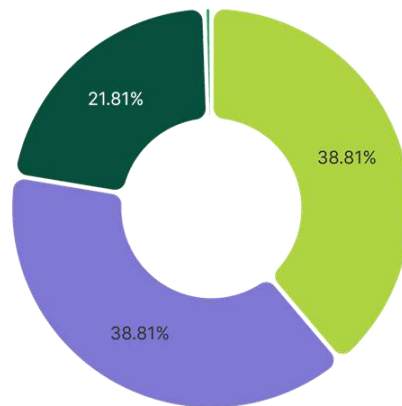
Climate Change



Step	Impact (kg CO ₂ eq)	Percentage (%)
Raw Materials	0.38	54.93 %
Manufacturing	0.28	40.49 %
Transportation and Distribution	0.02	2.81 %
Packaging	0.01	1.76 %
TOTAL	0.69	100.00 %

ECO-TEX SOFT, 40x40 cm blå

Climate Change - Raw Materials

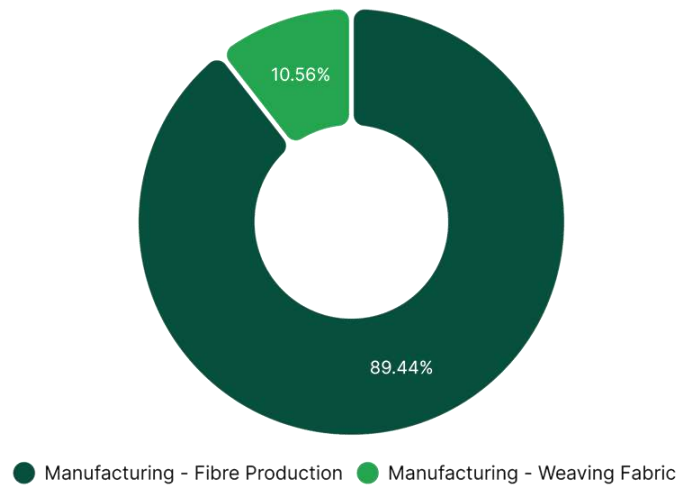


● Polyamide - Main Fabric - Raw Materials - KGs ● Polyester - Label 1 - Raw Materials - KGs
● Polyester - Main Fabric - Raw Materials - KGs ● Polyester - Sewing Thread - Raw Materials - KGs

Activity	Emission Factor Num	Quantity	Unit	Impact (kg CO ₂ eq)	Percentage (%)
Polyester - Sewing Thread - Raw Materials - KGs	2	0.04	kg	0.15	38.81 %
Polyester - Main Fabric - Raw Materials - KGs	2	0.04	kg	0.15	38.81 %
Polyamide - Main Fabric - Raw Materials - KGs	1	$9.92 \cdot 10^{-3}$	kg	0.08	21.81 %
Polyester - Label 1 - Raw Materials - KGs	2	$5.8 \cdot 10^{-4}$	kg	$2.14 \cdot 10^{-3}$	0.57 %
TOTAL				0.38	100.00 %

ECO-TEX SOFT, 40x40 cm blå

Climate Change - Manufacturing



Activity	Emission Factor Num	Quantity	Unit	Impact (kg CO ₂ eq)	Percentage (%)
Manufacturing – Fibre Production	3	0.05	kg	0.25	89.44 %
Manufacturing – Weaving Fabric	4	0.05	kg	0.03	10.56 %

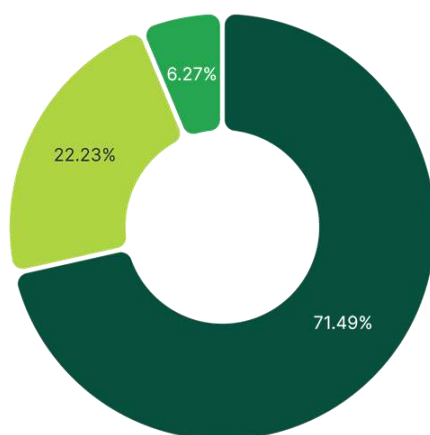
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TOTAL				0.28	100.00 %
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ECO-TEX SOFT, 40x40 cm blå

Climate Change - Packaging

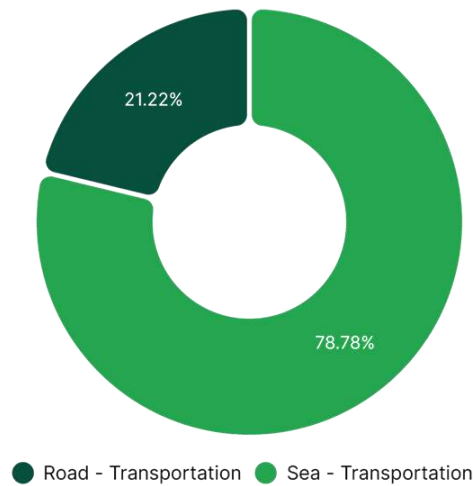


● Cardboard Box - Tertiary Packaging - KGs ● Paper Sticker - Primary Packaging - KGs

Activity	Emission Factor Num	Quantity	Unit	Impact (kg CO ₂ eq)	Percentage (%)
Cardboard Box – Tertiary Packaging – KGs	5	$6.85 \cdot 10^{-3}$	kg	$8.68 \cdot 10^{-3}$	71.49 %
Polyethelyne – Primary Packaging – KGs	7	$8 \cdot 10^{-4}$	kg	$2.69 \cdot 10^{-3}$	22.23 %
Paper Sticker – Primarry Packaging – KGs	6	$3 \cdot 10^{-4}$	kg	$7.61 \cdot 10^{-4}$	6.27 %
TOTAL				0.01	100.00 %

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Climate Change - Transportation and Distribution



Activity	Emission Factor Num	Quantity	Unit	Impact (kg CO ₂ eq)	Percentage (%)
Sea - Transportation	9	1.58	metric_t_km	0.02	78.78 %
Road - Transportation	8	0.03	metric_t_km	4.1 · 10 ⁻³	21.22 %

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TOTAL				0.02	100.00 %
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This LCA was carried out by Sustaina Company using the Greenly software. This LCA has not been third party verified.